

EdgeTune™ Pro II Troubleshooting Guide and Grinding Tips

Problem	Causes	Solutions
Edge not incredibly sharp	No full edge clean-up	Check that a burr is thrown across the entire base edge. Tool set up w/ slight forward tilt. Shave sidewalls. Plastic/adhesives can load up grinding stone. If no burr, keep grinding. Dress stone. Use the marker pen to show clean-up.
	Burr not cut off correctly	Use a sharp clean DMT diamond stone to slice off burr per video instructions. Avoid using softer hones & gummi stones to deburr, as they will round the edge.
Edge finish not smooth Edge has striations Edge not shiny enough	Dremel/stone out of balance	Ceramic stone not square or tight in Dremel collet. Use wrench to tighten. Dress ceramic stone side lightly. Check for bent shaft. Check Dremel bearings. There should be very little lateral movement.
	Wrong grind & hand speed	Dremel should run at 25-35,000 RPM for best results (speed setting 8-10) Hand speed should be relatively slow per video instructions (approx. 10 sec/meter)
	Edge needs polishing	Use gummi or ceramic stone w/ a dab of valve grinding compound for mirror finish.

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