

## ***"The Sharpest Ski Edge Possible"***

Steps	Solutions
1. Create a continuous burr	Basic physics of all edge sharpening; <i>No Burr=No Edge</i> established Best way to create a burr is to remove material <i>across</i> the edge, not <i>along</i> the edge (Think of sharpening an axe with a file, stroking <i>across</i> the edge) EdgeTune™ Pro II throws a perfect, light continuous burr
2. Slice off burr complete	Make a clean cut-off of the entire burr (think of shaving off a whisker at the base) Use a sharp, hard cutting tool... <u>must</u> be harder than the edge material to prevent rounding Avoid using softer hones & gummi stones to deburr (use for polishing in step 3) Follow base edge surface to avoid edge rounding...file guides may not be accurate enough Fine grit DMT® diamond stones work great for this step
3. Polish edge sides	Polishing removes residual microscopic burrs, improves surface finish Use either fine 1000+ grit hones or gummi polishing stones w/ compound Minimize strokes along the edge, which can create "rollers", "grooving" and rounding

*Do it yourself professional results@ EdgeTune.cor*